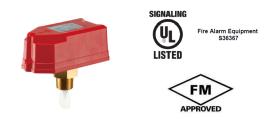


www.ironman-safety.com

VDRT Vane-type Waterflow Detector with Retard (Threaded type)

SPECIFICATIONS

Contact Rating: Flow Rate: Static Pressure Rating: Dimensions, Installed: Operating Temperature Range: Shipping Weight: 10A @ 125/ 250VAC →; 3A @ 24VDC ----15 to 37.8L/min (4 to 10 gpm) 31bar (450 psi) See FIGURE 1 and table1 32 to 155°F (0°C to 68°C) 1Kg



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IMPORTANT

Please Read Carefully and Save

This instruction manual contains important information about the installation and operation of VDRT waterflow detector. Please read all the instructions carefully before beginning. Purchaser must leave this manual or a copy of it with the end user.



Installation must be performed by qualified personnel and in accordance with all nation and local codes and ordinances. When installing, removing, wiring and maintaining the detector, be sure to disconnect the power source. Failure to do so may result in electric shock or burnout.

Hazard of Electric Shock: Do not touch the live parts of the terminals while power is on. Otherwise it may cause electric shock.

Risk of explosion: Do not use the VDRT detector in a hazardous environment such as flammable gas or explosive gas. Otherwise serious injury or death could result.



The VDRT waterflow detector shall be used in wet pipe fire sprinkler systems only. It shall not be used as sole initiating device in both deluge and pre-action systems. Any misuse in either deluge system or pre-action systems may result in an unintended discharge caused by a surge, trapped air or a short retard time.

Be sure the direction of flow and directional cover point in the correct direction or else water flow will go unreported. See **FIGURE 2** and **FIGURE 3**.

OPERATION PRINCIPLES

The waterflow detectors mount to water-filled pipes in fire sprinkler systems. When water flow rate in the pipe is 10 gallons per minute or more, the flow force will deflect the vane of the detector, which produces a switched output, usually after a specified delay. The switch will not actuate if the flow rate is less than 4 gallons per minute.

With a pneumatically controlled mechanical delay mechanism equipped in the detector, the output may retard for a specified period that preset according to the requirements. Delays do NOT accumulate, they would reset if the flow of water stops or drops below minimum triggering flow rate.

COMPATIBLE PIPE TEES/RISERS

The VDRT waterflow detector is supplied with 4 paddles. One paddle is provided for each size of the threaded tee. See **Figure 1** and approximate tee depth chart. Each paddle has an indication that shows the pipe size.

Table 1

Nominal Size	Threaded (in)	Tee Depth(in)
DN25(1")	1×1×1	2 1/8
DN32 (1 $\frac{1}{4}$ ")	$1\frac{1}{4}\times1\frac{1}{4}\times1$	$2\frac{1}{2}$
DN40 ($1\frac{1}{2}$ ")	$1 \frac{1}{2} \times 1 \frac{1}{2} \times 1$	2 ³ / ₄
DN50(2")	2×2×1	$3\frac{1}{4}$

INSTALLATION GUIDELINES

Before installing any waterflow alarm device, be thoroughly familiar with: **NFPA 72:** National Fire Alarm Code

NFPA 13: Installation of Sprinkler Systems

NFPA 25: Inspection, Testing and Maintenance of Sprinkler Systems

Other applicable NFPA standards, local codes, and the requirements of the authority having jurisdiction

NOTE: Installation methods other than those listed in this installation manual may prevent the detector from reporting the flow of water in the event the associated fire sprinkler system is activated by a fire. Iron Man is not responsible for devices that have been improperly installed, tested, or maintained.

- 1. Mount the detector where there is adequate clearance for installation and removal and a clear view of it for inspections. See **FIGURE 1** for mounting dimensions.
- 2. Locate the detector 6 to 7 feet above the floor to protect from accidental damage.
- 3. On horizontal pipe, position the detector on the top or side of the pipe. Do not mount it upside down because condensation may collect in the housing and impair the operation of the detector. For vertical flow applications, mount the detector on pipe through which water flows upward. Otherwise, the unit may not operate properly.
- 4. Mount the detector at least 6 inches from a fitting that changes the direction of water flow or pipe diameter and no less than 24 inches from a valve or drain.
- 5. Be sure the direction of flow arrows on the saddle matches the direction of flow in the pipe.

FIGURE 1. MOUNTING DIMENSIONS:

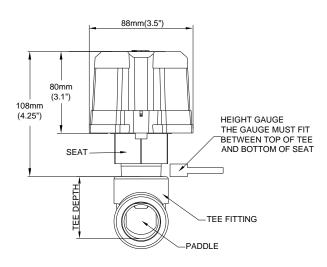
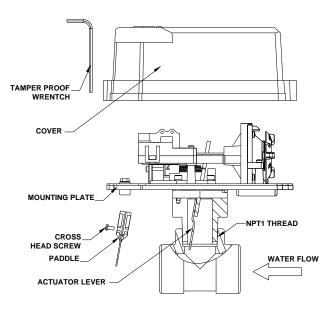


FIGURE 2. ASSEMBLY DIAGRAM



MOUNTING INSTRUCTIONS

 This VDRT waterflow detector is designed to fit only the appropriate tee fittings.

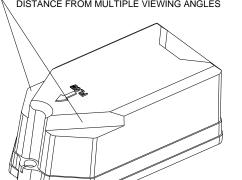
NOTE: the outlet branch of tee must have a 1-inch NPT thread. Do not use a reducer to achieve the correct thread size. Failure to follow this instruction will result in failure of the detector to report a water flow condition.

- 2. VDRT units are shipped without the paddles mounted to the actuator. Select the correct size paddle for the tee being used. The appropriate nominal pipe diameter size is molded on the surface of the paddles. Align hole on stem of paddle with hole on actuator lever. Fasten together use a head screw supplied in bag assembly. See FIGURE 2. Drive screw head through hole in paddle until it seats firmly to actuator lever surface. No washer is required. For paddle replacement refer to maintenance section.
- 3. Thread detector onto tee fitting and tighten with wrench. Use of thread sealant or tape is recommended. Use height gauge (in the bag attached) to ensure proper depth of detector on tee fitting. See FIGURE 1. Height gauge must fit between top of tee fitting and bottom of the seat. A gap between gauge and tee or seat is acceptable. When correctly installed, the detector must face in the proper direction of water flow and be aligned with the pipe. The provided directional cover illustrates flow direction for device.
- 4. Remove the cover. Move the actuator lever back and forth to check for binding. If the vane binds, remove the detector and correct the problem before proceeding.



Be sure the flow direction arrow and directional cover point in the right direction, otherwise a waterflow condition will go unreported. See **FIGURE 3**.

FIGURE 3. DIRECTIONAL COVER:



PRE-OPERATION TESTING

- Fill the fire sprinkler system and check for leaks around the waterflow detector. If it leaks, first check for the proper torque on the U-bolt nuts. If the leak persists, drain the system and remove the detector (refer to Maintenance). Check for dirt or foreign objects under the gasket, and make sure that the pipe surface is not dented. Reinstall the detector and check again for leaks. Do not proceed until all leaks have been stopped.
- Connect an ohmmeter or continuity tester across the COM and B-NO switch terminals. The ohmmeter should indicate an open circuit.
- 3. Deflect the vane and hold it until the pneumatic delay shaft releases the switch buttons. The ohmmeter or continuity tester should show a short circuit after the delay has elapsed. If there is no delay, check the setting of the delay adjustment dial.

FIELD WIRING

 The detectors have two SPDT switches. Switch contacts COM and B-NO are closed when water is flowing and open when it is not. Connect the switches, as shown in FIGURE 6, depending on the

_ NOTCHED COVER INDICATES FLOW DIRECTION AT A DISTANCE FROM MULTIPLE VIEWING ANGLES application.

- 2. When connected to a listed fire sprinkler/fire alarm control panel, the initiating circuit must be unable to be silenced.
- 3. A ground screw is provided with all waterflow detectors. When grounding is required, clamp wire with screw in hole located between conduit entrance holes. See **FIGURE 4**.
- 4. If a second conduit entry is required, remove the knockout plug using a flat blade screwdriver as shown on FIGURE 4. Strike sharply with a hammer to pierce the wall of the knockout plug. Move to an adjacent wall section and repeat until the plug falls out. Make sure that the waterflow detector is supported adequately during this operation to avoid injury.
- 5. Use proper waterproof conduit fittings where required.



High Voltage Hazard. Do not handle live AC wiring or work on a device to which AC power is applied. Doing so may result in injury or death.

MECHANICAL DELAY ADJUSTMENT

The pneumatic delay is preset at the factory to 20 seconds. To adjust the setting, turn the adjustment dial clockwise to increase the delay, counterclockwise to decrease it. The delay is adjustable from 0 to 90 seconds max. See **FIGURE 5**. As a point of reference when setting time delay in dark environments, the **Bulge** on the dial plate indicates an approximate 20 second time delay and the **Notch** indicates an approximate 40 second time delay.

NOTE: Set the delay to the minimum required to prevent false alarms from flow surges. Periodically test time delay as required by Authority Having Jurisdiction or code authority.

OPERATIONAL TESTING

Always notify a central station monitoring waterflow alarm before repairing, maintaining, or testing waterflow alarm devices.

- 1. Replace the cover and tighten the tamper proof screws with the tamper proof wrench. Store the wrench in a secure place.
- Open the test valve and time how long it takes for the detector to indicate a flow condition. The detector should remain activated until the test valve is closed. Air pockets in the sprinkler system may increase the apparent delay.

MAINTENANCE

To prevent accidental water damage, control valves should be shut tight and drain the system completely before waterflow detectors are removed or replaced.

Inspect the detectors in accordance with applicable NFPA codes and standards for leaks and replace if a leakage occurs.

Test the detectors at least quarterly, as described under Operational Testing, to ensure proper operation.

Under normal conditions, VDRT waterflow detectors should provide years of trouble-free service. However, if the delay mechanism becomes faulty, a replacement kit is available. To replace the delay mechanism, request part No. IMWIDY. Complete instructions are enclosed with replacement parts. The mechanism can be easily replaced without removing the detector from the pipe or draining the pipe.

If damage occurs to paddle, order replacement kit, request part No. IMWIJT. Refer to procedure below for removal of detector on pipe.

If any other part of the detector does not perform properly, replace the entire

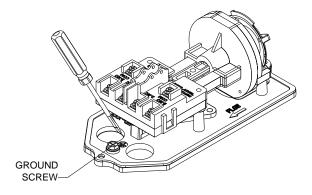
detector. Installation methods other than those listed in this installation manual may prevent the device from reporting the flow of water in the event the associated sprinkler system is activated by a fire, Iron Man is not responsible for devices that have been improperly installed, tested, or maintained.

- To remove a detector:
- 1. Drain the pipe.
- 2. Turn off electrical power to the detector and disconnect the wiring.
- 3. Unscrew the detector from tee fitting
- 4. Lift the detector clear of the pipe.



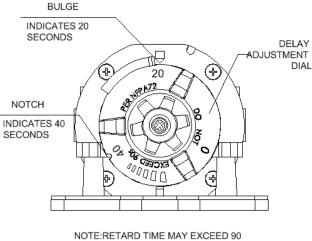
If a vane breaks in a pipe, find and remove it. If it is not removed, the vane may restrict the flow of water to all or part of the fire sprinkler system.

FIGURE 4. KNOCKOUT PLUG REMOVAL:



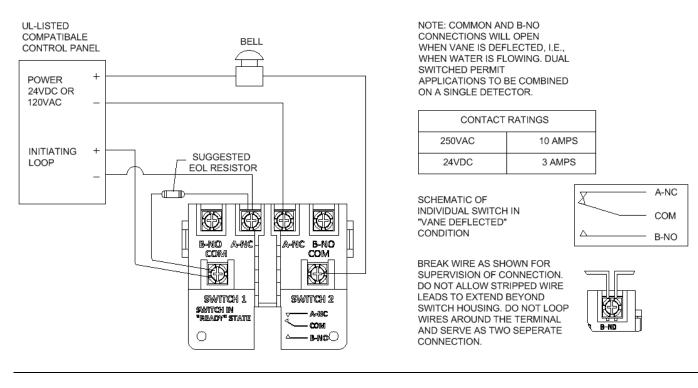
TO REMOVE KNOCKOUT: PLACE SCREWDRIVE AT INSIDE EDGE OF KNOCKOUT, NOT IN THE CENTER.

FIGURE 5. DELAY ADJUSTMENT DIAL:



SECONDS.ADJUST AND VERTIFY THAT TIME DOES NOT EXCEED 90 SECONDS.NUMBER ON DIAL IS APPROXIMATE TIME DELAY IN SECONDS WITH AN ACCURACY OF +/-50%.

FIGURE 6 WIRINGS:





THE LIMITATIONS OF WATERFLOW ALARM DEVICES

- 3. Waterflow detectors may not work or operate properly if sprinkler piping being monitored is plugged with pipe scale, mud, stones or other foreign material. Sprinkler systems should be checked regularly for such blocking material, following the instructions in Chapter 5 of NFPA Standard 13A.
- 4. Alarms generated by the activation of waterflow detectors may not be received by a central station if telephone or other communication lines to the detector are out of service, disabled, or open.
- 5. Vane-type waterflow detectors have a normal service life of 10-15

years. Hard water, however, may substantially reduce waterflow detector service life.

- Waterflow detectors are not a substitute for insurance. Building owners should always insure property and lives being protected by sprinkler systems.
- 2. If valves controlling the water supply to a sprinkler system are closed, vane-type waterflow detectors will not work. All valves controlling a sprinkler water supply should be sealed or locked in the normally open position. The normally open position should be monitored by a sprinkler supervisory switch.